



Dart Aerospace Ltd.
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Hawkesbury, ON
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D5162-041
Job Sheet 170163



Part No: D5162-041

Job Qty: 1 ea

Part Name: Seat Structure Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Created By: Mario Poulin

Due Date: 1/26/18

Type: Stock

Description:

Note: DWG D3016 REV (DEO) A1, D5162 REV A, D5189 REV A, D3017 REV C IPP REV:A 14.11.05 NEW ISSUE
DD VERF:JLM IPP REV:B 15-02-06 AS PER DWG REV.A DD VERF:JLMIPP REV:C 16.08.31 ADD D3016
PARTS DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/24/18	1/24/18	0.00	0.00	Start Up Stores/Pkg-1		<i>EL</i>
110	Large Fab	1 pcs	1/25/18	1/25/18	24.00	4.63	Large Fab 4		<i>EL</i>
140	QC	1 pcs	1/25/18	1/25/18	0.00	0.00	QC5		<i>JL 18-1-18</i>
165	Large Fab	1 pcs	1/25/18	1/25/18	0.00	4.63	Large Fab 4		<i>17</i>
170	QC	1 pcs	1/25/18	1/25/18	0.00	0.00	QC9		<i>18-01-23</i>
175	QC	1 pcs	1/25/18	1/25/18	0.00	0.00	QC5		<i>18-01-23</i>
180	HandFinish	1 pcs	1/25/18	1/25/18	0.00	0.47	HandFinish1		<i>2018/01/23</i>
190	QC	1 pcs	1/25/18	1/25/18	0.00	0.00	QC7-5		<i>38</i>
200	Small Fab	1 pcs	1/25/18	1/25/18	0.00	1.00	Small Fab-8		<i>18-01-24</i>
210	QC	1 pcs	1/25/18	1/25/18	0.00	0.00	QC5		<i>18-01-25</i>
220	Powdercoat	1 pcs	1/25/18	1/25/18	0.00	0.29	Powdercoat3		<i>18-01-25</i>
230	QC	1 pcs	1/25/18	1/25/18	0.00	0.00	QC3		<i>18-01-25</i>
240	Small Fab	1 pcs	1/26/18	1/26/18	0.00	1.00	Small Fab-8		<i>18-01-25</i>
250	QC	1 pcs	1/26/18	1/26/18	0.00	0.00	QC5		<i>18-01-25</i>
260	Packaging	1 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-2		<i>18-01-25</i>
270	QC21-SA	1 Ea	1/26/18	1/26/18	0.00	0.00	QC21		<i>18-01-25</i>

M 136370

START: 1:40

Q.T. 320° FINISH: 2:10.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2199-31	1	11	0	0
	D3016-1	2	4	0	0
	D3016-11	2	4	0	0
	D3016-13	2	20	0	0
	D3016-15	2	16	0	0
	D3016-17	2	18	0	0
	D3016-3	4	8	0	0
	D3016-5	2	2	0	0
	D3016-7	4	8	0	0
	D3016-9	2	4	0	0
	D3017-11	4	44	0	0
	D3017-7	3	30	0	0
	D3020-1	4	6	0	0
	D3022-1	1	3	0	0
	D3023-1	1	2	0	0

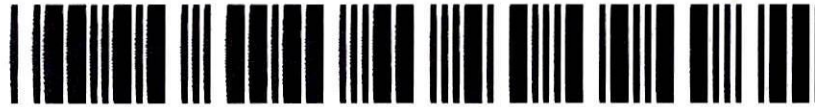
	D4667-041	1	3	0	0
	D5159-041	1	0	0	0
	D5159-043	1	1	0	0
	D5159-045	1	0	0	0
	D5190-1	1	19	0	0
	D5190-3	1	9	0	0
	M4130NT0.750W.049	14	63	0	0
	M4130NT0.750W.083	3	18	0	0
200-Small Fab	MS20600-AD4W2 <i>5019430</i>	40 <i>40</i>	104	0	0
240-Small Fab	AN3-12A <i>F153854</i>	3	80	0	0
	AN4-14A <i>5014731</i>	2	796	0	0
	AN4-4A <i>5019363</i>	1	42	0	0
	AN4-6A <i>5019399</i>	1	631	0	0
	AN970-4 <i>5016395</i>	1	270	0	0
	D3024-1 <i>F160410</i>	3	18	0	0
	D3031-1 <i>5012026</i>	2	14	0	0
	MS20600-AD4W4 <i>5025738</i>	4	1,332	0	0
	MS20600-AD4W5 <i>5016897</i>	8	204	0	0
	MS21042L3 <i>5016501</i>	17	3,182	0	0
	MS21042L4 <i>5016351</i>	8	3,470	0	0
<i>FM137736-5</i>	MS24693- 500 <i>5272</i>	4	50	0	0
	MS27039-1-17 <i>FM127831-4</i>	1	102	0	0
	MS27039-1-18 <i>F124326</i>	3	1,416	0	0
<i>5000680 1x</i>	MS27039-1-19 <i>FM138238-2</i>	4	425	0	0
	MS27039-1-20 <i>FM136554-10 1x</i>	2	105	0	0
	MS27039-4-20 <i>FM137321</i>	4	28	0	0
	MS27039-4-21 <i>FM135774</i>	2	37	0	0
	NAS1149D0332J <i>5020606</i>	30	586	0	0
<i>5007039</i>	NAS1149D0432J <i>FM137459-15</i>	17	628	0	0
<i>5000552</i>	NAS43DD4-16FC <i>FM135774-5</i>	2	33	0	0
	<i>4520003-AD4W5 6x</i>				

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S033596

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Seat Structure Assembly

PART NO: D5162-041

Original Serial #: S033596

Revision:

Operation: Start up Operation 01/18/18

Change No:

Job No: 170163